Congratulations on your purchase of a Giant GLORY. The dropout on the GLORY represents the most versatile rear wheel option available for bicycles. As a result, it does require special attention. Although Giant engineers use the most durable, highest quality and lowest maintenance materials, you must pay attention to the following guidelines and use proper equipment to attain the best results.

**WARNING:** Failure to follow these instructions will void your warranty, and may result in hidden damage to the dropout. Damage to the dropout may cause loss of structural integrity and possibly result in serious personal injury or death.

Proper assembly of the dropout will ensure the best performance and comfort from your bicycle. This is only an overview of the assembly and care tasks.

**Assembly instructions**

Each GLORY comes with three types of dropouts. The stock GLORY comes stock with the Type 1 standard for a regular derailleur and traditional axle. You can swap this unit out for a Type 2 system which will allow you use a SHIMANO SAINT derailleur or Type 3 system which will allow you to use a ROCKSHOX MAXLE thru axle.

The assembly order of the parts are listed in the following table.

**DROPOUT TYPE 1:**

<table>
<thead>
<tr>
<th>GIANT Dropout</th>
<th>Standard type rear derailleur</th>
<th>Standard thru axle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type A</td>
<td>(For example: SRAM X.0 or SHIMANO XTR)</td>
<td>150mm L.D. w/12mm thru axle</td>
</tr>
</tbody>
</table>

**DROPOUT TYPE 2:**

<table>
<thead>
<tr>
<th>GIANT Dropout</th>
<th>Standard type rear derailleur</th>
<th>Standard thru axle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type B</td>
<td>SHIMANO SAINT derailleur</td>
<td>150mm L.D. w/12mm thru axle</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>GIANT Dropout</th>
<th>Standard type rear derailleur</th>
<th>Standard thru axle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type C</td>
<td>ROCKSHOX MAXLE</td>
<td>150mm L.D. w/12mm thru axle</td>
</tr>
</tbody>
</table>

**How to swap the dropout from type 1 to type 2 or type 3**

**Tools**

- 5 mm and 6 mm Allen key
- 19 mm wrench

**WARNING:** Do not ride a bicycle with a loose or improperly fitted dropout/derailleur/thru axle.

Step 1: Use a 5mm Allen key, remove the rear derailleur from the dropout.

Step 2: Use a 6mm Allen key and 19mm wrench, remove the thru axle.

Step 3: Use a 5 mm Allen key, remove the upper dropout mounting bolt.

Step 4: Install the Type 2 or Type 3 dropout and tighten to the proper torque of 8-10 Nm.

Step 5: To install the derailleur and thru axle, please refer to the manufacturer’s technical information.

**CAUTION:** Do not ride a bicycle with a loose or improperly fitted dropout/derailleur/thru axle.

All spare parts for GIANT dropout are available separately through GIANT dealers.

**Warranty**

Please refer to the Giant Owner’s Manual or visit our website at www.giant-bicycle.com for complete warranty provisions.